Workshop 2:

Reconciliation : A, B, C, D etc → formula ?

Lineclearance : needs to be completed see CSCX MBR. (need explanation for CX stuff)

- if we are making the same target material as the last time the workroom was used. Work room is split into a Primary and Secondary work space which are cleaned separately. We need to either perform a major clean on the workroom or a minor clean. To decide if we do a major or minor we first check If the answer to this is no, then we will move straight to major cleaning.
- If we are making the same target material, then we will check the campaign length. The campaign length is the number of runs that can be performed using material before a major clean is required. If we are within the campaign length, then we will just perform a minor clean. If we exceed the campaign length, then we will perform a major clean. Then, once the cleaning has taken place, we confirm that the line is clear to continue.

Goods receipt: → formulas for calculating shipper stuff (done)

We need to know first if we are recording the last pallet, if so then we can deblister and use an activity to confirm the deblistering has happened.

If it is not the last pallet then we need to know if the pallet is full and then do a full stock creation with a formula that would count how many full shippers, you have on the pallet and you need to know how many packs are inside each shipper.

If the pallet is not full but is partial, **then you need to know how many full shippers you have in the pallet and how many packs you have in the last partial shipper.** This needs to be recorded in the system.

The stock creation should be automatic and should be able to repeat until we have enough, and packaging is done.

Process checks: (need confirmation)

During IPC check, the timer is used to remind the operator to do the IPC checks every 60 mins, it should start again automatically until the deblistering (in the good receipts, it is done once we record that it is the last pallet) is done.

Once the timer has reached 60 mins then IPC appearance, Leakage and blister coding are done, all should be available at the same time, so it allows flexibility to the operator to check anything he wants first. We only need confirmation for all the tests, and it

should be available at the same time for execution. Please refer to Appendix 1.1 (Appearance Test) & 1.2 (Leakage Tests) for the activity details. All the activities should be available at the same time for the operator to execute at any order.

Intervention: (almost done)

When recording an Intervention, we want to record any event outside of normal operating procedure during the run. If an intervention happens, the timer needs to stop. We need to be able to record the Reason (Free Text here please) why we have processed an intervention and be able to either rechallenge the line (same as Challenge Tests) or Cleaning or not applicable (N/A). Then we need to restart the line as well as the timer once this is done. Also, we need to be able to bypass the intervention if there is no intervention.

Assign active parameters to all input materials

Put signal sender for user registration

MO ID = BATCH NUMBER

TWO DECISIONS means two merges to use, or you get an error.

Blistercampaignbatch as CX not Blistercampaign

Comparison check box dans les items de Equipment challenge apparemment faut mettre comparison sinn tu auras un prob dans le run

Change decision stock creation formula for condition

Appearance et leakage dans le timer dans process checks, faut revoir les activités

“Always deallocate the equipment in the same BF you allocate it” ~ Reshmi May 2025

Reconciliation in tablets

Consumed material is the actual quantity of the bulk material that is gonna be selected by the operator when he decides on the procedure and which materials he wants to use 😊

Actual packed quantity is the quantity of the final product (IN RUN) and you multiply it with number of tablets per pack.

(Change UOM elle a mis each?)

Pack Yield is a measured value (productivity ratio) formula for it: *((Packed Qty + Qty Samples)/ Consumed) x 100*

Total samples taken in the RUN, formula that converts the samples into tablets.

Elle a pris actual quantity + quantity of samples divisé par consumed material (et c'est une measured value)

Total bulk recon (à changer) formula: *((Packed Qty + Qty Samples + Waste)/ Consumed) x 100*

Assign stock creation material target ones

Found inconsistency between the target material of 'MBR BAPMBR BAPMBR MockFinProduct ---' and the stock target materials.

* The target material of 'MBR BAPMBR BAPMBR MockFinProduct ---' was not found in the stock target materials to the correct quantity (accumulated). The standard batch size of 'MBR BAPMBR BAPMBR MockFinProduct ---' is 1,000 pc but the accumulated quantity of this material found in the stock target materials is 100,000 pc.

1.			2.		
1	no	yes	{Aluminiumfoil22}	{AluminiumFoil1...	Undef
2	no	yes	{BlisterFilm}	{BlisterFilmQty}	Undef
3	no	yes	{Booklet}	{BookletQty}	Undef
4	no	yes	{Leaflet}	{LeafletQty}	Undef
5	no	yes	{BULK}	{BulkQty}	Undef
6	no	yes	{carton}	{CartonQty}	Undef
7	no	yes	{Sachet}	{SachetQty}	Undef
8	no	{LABEL6ACTIVE}	{Labels}	{LabelsQty}	Undef
9	no	{SHIPPER9ACTI...	{shipper}	{shipperQty}	Undef